

Hypertherm®

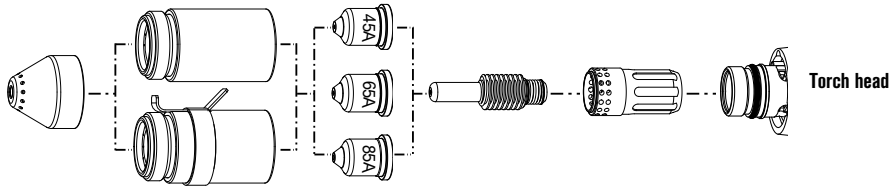
Duramax™ MRT Retrofit torch

For Powermax1000/1250

MRT machine torch consumables

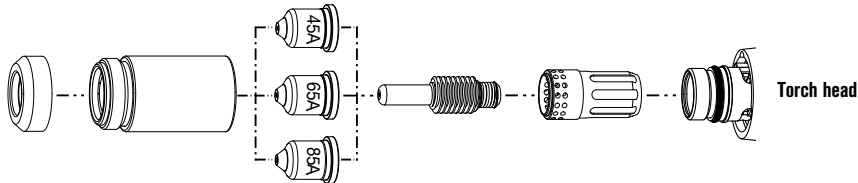


Mechanized consumables



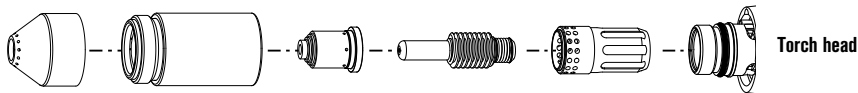
	Shield	Retaining cap	Nozzle	Electrode	Swirl ring
45 A	220817*	220854	220941*	220842*	220857
65 A	220817*	220854	220819*	220842*	220857
85 A	220817*	220854	220816*	220842*	220857
Ohmic		220953			

Unshielded consumables



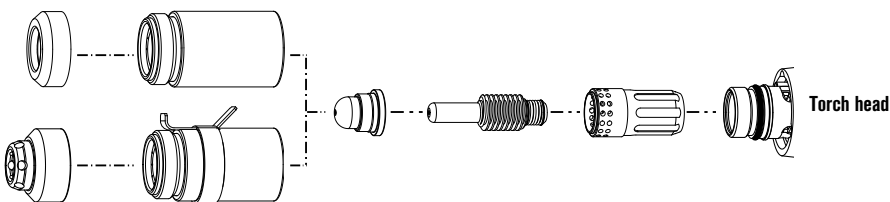
	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
45 A	220955	220854	220941*	220842*	220857
65 A	220955	220854	220819*	220842*	220857
85 A	220955	220854	220816*	220842*	220857

Gouging consumables



	Shield	Retaining cap	Nozzle	Electrode	Swirl ring
65 A/85 A	220798	220854	220797*	220842*	220857

FineCut consumables



	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
45 A	220955	220854	220930*	220842*	220857
Ohmic	220948	220953			

All-in-one and FineCut kits available. Visit www.hypertherm.com/consumablekits or see pages 87 – 88 for options.

* Consumables available in multiple packaging options, see page 87 for bulk package information.

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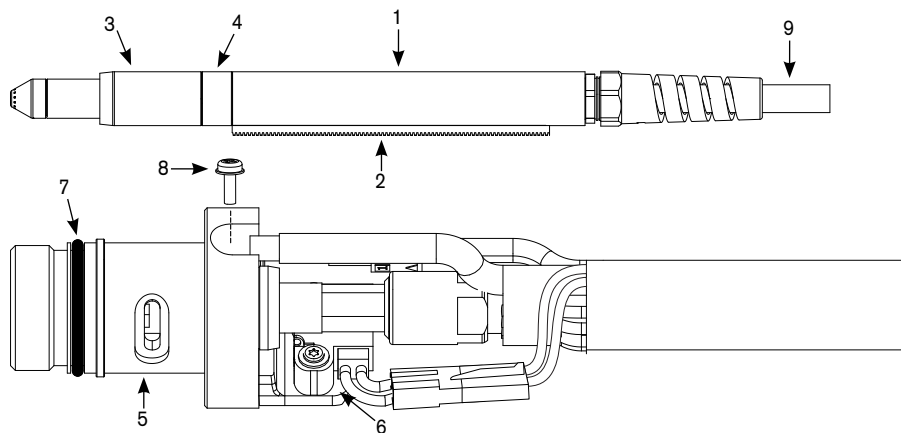


TECHNOLOGIES

FineCut®
Dielectric shield
Vented shield
Conical Flow™
Spring Start™

Duramax™ MRT

MRT hand torch assembly



MRT assembly

Part number	Description
228790*	MRT Machine torch assembly with 25' (7.6 m) lead
228791*	MRT Machine torch assembly with 50' (15.2 m) lead
1. 228737	Kit: M65/M85/MRT positioning sleeve
2. 228738	Kit: M65/M85/MRT removable gear rack
3. 228735	Kit: M65/M65m/M85/M85m/MRT front mounting sleeve
4. 228736	Kit: M65/M65m/M85/M85m/MRT adapter ring (coupler)
5. 228793	Kit: MRT torch main body replacement
6. 228720	Kit: Cap-sensor switch replacement
7. 058519	O-ring
8. 075504	Pilot terminal screw
9. 228786	Kit: MRT torch lead replacement, 25' (7.6 m)
9. 228787	Kit: MRT torch lead replacement, 50' (15.2 m)
128650	Remote start pendant for machine torch, 25' (7.63 m)
128651	Remote start pendant for machine torch, 50' (15.24 m)
128772	Kit: ETR connector repair (regional repair centers only)

*Assembly includes a variety of Duramax consumables

